Directions -
How to Mull Double Hung Windows

Note: If you are mulling a new construction window you must first cut the nailing fin off flush with the jamb (and the j-channel if molded onto the jamb) of the side that you wish to put the H-mull on to.

1) Make sure that all of the welds that are on the master window frame are cleaned flush with the vinyl on the side that you are mulling together.

2) Make sure that the H-mull that you are using is cut to the proper length.

3) Place bead of caulk on the H-mull in each corner where the master window frame is going to be when all put together.

4) Place the H-mull on side (or top) of one of the windows that you are mulling.

5) Place the other window into the H-mull.

6) Place a screw into the jamb of the window above the balance on the track of the lower sash on both sides.
      (Note: All screws are 1-1/2 in. #8 head)

7) Place another screw at an angle going down below the sill into the H-mull on both sides on both windows.

8) If you are using a double hung window place two screws in the track of the upper sash behind the sash stops for the upper sash on both windows.
      (Note: Only do this if it is a double hung window)

9) Place one screw into the track just below the balance for the lower sash on both windows.

10) Where the two windows meet at the top, fill this void with caulk.

11) Let the twin unit sit to let the caulk dry.

12) After caulk is dry, you can install window into house.

Note: After mulling the window, make sure that none of the screws that were put in interfere with the operation of the window. If they do, remove the screws and place in a spot that does not interfere with the operation of the window.

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