



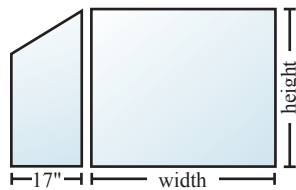
Garden Windows

Premium All-Welded "Box Style" Garden Window

Frame & Sash

- AAMA Certified R-50 rating for units 60.5" x 60.5" and smaller. *(Although units of a larger size do not have the same R-50 "Coastal Rating," they still provide all of the features and options of the smaller sizes.*
- Fusion welded, rigid vinyl frame to prevent air infiltration.
- Aluminum and steel reinforcements in the front mullion.
- Completely assembled with head and seatboard for easy installation.
- Twin-sealing trapezoidal casement side vents with external glazing improves weather protection and offers added cross ventilation.
- Top slope is a constant 35° is tempered for improved safety and unit integrity.
- Strong integral screwport connections at mullion
- 1 1/4" plywood head and seatboard for improved structural and thermal performance. Optional: rigid foam insulation under seatboard for added thermal protection.
- Head and seatboard available in Birch or Oak Veneer; or White Pionite Lamine.
- Snap in sill cover for seatboard and snap-in corner slope provide aesthetic appeal and increased weather resistance.
- Standard garden window jamb depths of 4 9/16", 5 1/4", 6 9/16", 11" are available as well as custom jamb depths up to 31" to fit almost any application.
- Insulation board available with an R-value of 5 can be installed under the seat board, increasing the R-value to 6.22. This 1-inch thick lightweight rigid material is 100% waterproof.

Standard Sizes



Size #	Rough Openings	
	Width	Height
3030	36"	36"
3040	36"	48"
3050	36"	60"
3630	42"	36"
3640	42"	48"
3650	42"	60"
4030	48"	36"
4040	48"	48"
4050	48"	60"
5030	60"	36"
5040	60"	48"
5050	60"	60"
6030	72"	36"
6040	72"	48"

Projection -the projection from the exterior wall face is a constant 17". The vent frame width is a constant 15 7/8" - only the height changes.

Custom sizes are available by special order. Width can increase to a max of 72 1/4" as the height decreases to 33".

Hardware

- Unique, convenient multi-point locking system for tighter weather seal and added security.
- Heavy duty wind-outs provide fresh air while preventing excess moisture.

Glass

- Full 1" clear insulated glass for all-weather protection utilizing Edgetech Super Spacer® warm edge technology.
- Optional Low-E/Argon gas filled glass units for superior energy savings and protection against fabric fading inside the home.
- Top sloped insulating glass is tempered for improved safety and unit integrity.
- Optional one or more adjustable 3/8" glass shelves with polished edges.

Screens

- Color coordinated removable aluminum extruded screens with corner keys and screen latches, assuring a tight fit to allow ventilation while keeping debris out. Easy inside home removal.

Vinyl Color



Standard vinyl color is white



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WINDOW DIVISION

