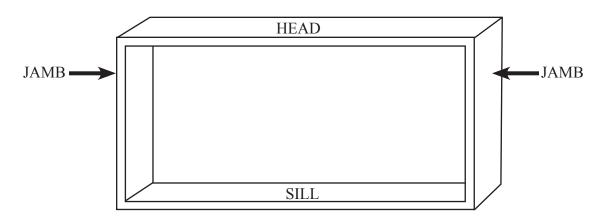
# Installation Instructions Basement Hoppers



#### 1) REMOVE SASH

- A) UNLOCK OPERATING SASH
- B) TILT OPERATING SASH TO FULL OPEN
- C) REMOVE SCREW FROM HINGE ON THE LEFT SIDE OF SASH
- D) REMOVE SASH

#### 2) DRILL HOLES

- A) IT WILL BE NECESSARY TO DRILL 4 HOLES FOR EACH JAMB
- B) USING A 1/8" DRILL BIT, DRILL 2 HOLES IN EACH JAMB. ONE NEAR THE HEAD AND ONE NEAR THE SILL.
- C) THE HOLES SHOULD BE DRILLED SO THAT THEY DO NOT INTERFERE WITH THE OPERATION OF THE WINDOW
- D) THE HOLES SHOULD BE DRILLED SO THAT THE SCREWS YOU CHOOSE DO NOT ANCHOR INTO A MORTAR JOINT
- E) THE HOLES SHOULD BE DRILLED SO THAT THE SCREWS YOU CHOOSE ANCHOR INTO YOUR CEMENT BLOCK
- F) IT WILL ALSO BE NECESSARY TO DRILL HOLES INTO THE CEMENT BLOCK THAT LINE UP WITH THE HOLES YOU HAVE DRILLED IN THE FRAME TO ACCOMMODATE A PLASTIC OR LEAD WALL ANCHOR.

### 3) INSTALL WINDOW

- A) AFTER COMPLETING ALL OF THE ABOVE STEPS PLACE THE WINDOW INTO THE HOLE AND INSTALL ANCHOR SCREWS.
- B) INSTALL SASH BY REVERSING THE STEPS IN THE REMOVE SASH SECTION
- C) USING A 100% SILICONE CAULKING SEAL AROUND THE EXTERIOR AND INTERIOR OF THE WINDOW FRAME.

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